

**Stoner** Molding  
Solutions®  
You Mold It. We Release It.®

## Stoner® E333 No Wash™ Pattern Release



### Product Description

**Stoner® E333 No Wash™ Pattern Release** is specially formulated as a non-silicone release agent for a wax patterns used in the investment casting process. The formula eliminates the pattern washing operation. After molding, your wax patterns can go directly to primary slurry dipping – without cleaning, washing, or etching. Eliminates expensive cleaning solvents and disposal. Provides fast, easy removal of patterns, even with the most intricate design. No flow lines that often occur from over-applying silicone sprays. Compatible with soluble waxes. Economical – a light coating produces best results.

#### E333 No Wash™ Pattern Release ADVANTAGES:

- Eliminate pattern cleaning and etching.
- Save time and money
- Contains no Class I (CFC) or Class II (HCFC) Ozone Depleting Substances.
- Contains no chlorinated solvents.
- Colorless and non-staining.

### Uses

**Stoner® E333 No Wash™ Pattern Release** is a non-silicone anti-stick lubricant for releasing wax patterns from injection tools.

### Directions for Use

#### Recommended Procedure

Shake well. Hold can 10 to 12 inches from mold surface. Apply a thin mist coating on mold surface for best results. Recommended for use on molds with surface temperatures below 250°F.

### Storage and Handling

Do not puncture or incinerate container. Do not expose container to heat or store at temperatures above 120 °F. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources.

### Packaging

**Stoner® E333 No Wash™ Pattern Release** is available in:

- 12-can case of 12 oz cans Part # E333CSSTON02

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: [TimeSaver@StonerMolding.com](mailto:TimeSaver@StonerMolding.com)

Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**StonerMolding.com**

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Made  
in USA