

Stoner Molding
Solutions®
You Mold It. We Release It.®

G415 NixStix™ L-796

Mold Release Agent



Product Description

NIX STIX™ G415 L-796 Mold Release is a versatile, high performance lubricant in a non-flammable solvent carrier for thermal tip forming of polymer tubing.

NIX STIX™ G415 L-796 ADVANTAGES:

- Superior lubrication assures perfect tipping in less time with fewer defects.
- Highly effective lubricant requires only very light application
- Excess lubricant can be removed with isopropyl alcohol after tipping.
- Passed biocompatibility testing on medical parts.

Uses

NIX STIX™ G415 L-796 Mold Release is used to lubricate polymer flex tubing when thermal tip forming. G415 Nix Stix™ L-796 is also an excellent assembly lube.

Directions for Use

NIX STIX™ G415 L-796 Mold Release can be applied by dipping, flowing, or wiping.

Recommended Procedure

Apply a thin light coat on parts prior to placing in a tipping machine. Properly coated parts should have an even shine without any drips or runs. Excess lubricant should be wiped evenly before tipping. Clean tipped parts with isopropyl alcohol prior to packing.

Note: For medical parts, the user must complete all relevant testing to their satisfaction. Stoner Inc. cannot endorse any specific application.

Storage and Handling

NIX STIX™ G415 L-796 Mold Release should be stored in a dry, well ventilated area and away from excessive moisture. Containers should be kept tightly sealed. Mild cloudiness will not affect the product's performance. However, product separated into layers should be replaced.

Packaging

NIX STIX™ G415 L-796 Mold Release is available in:

- 1-pint container Part # G415PTSTON02

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: CustomerService@StonerMolding.com

Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

1070 Robert Fulton Hwy. • Quarryville, PA 17566 • 1-800-227-5538 • 1-717-786-7355



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