

**Stoner** Molding Solutions®  
You Mold It. We Release It.™

## G471 Releasomers™ XK-22GLV.5 Semi-Permanent Solvent Based Mold Release

### Major Crush Parts Molder Prefers G471 XK-22GLV.5

The Stoner products we are using working really well. Especially the G471. It is FAR superior to the Frekote 700NC. We used to have to apply a coat of 700NC before we crushed every part, and we would still struggle to get the parts off of the mold (and I mean scraping and prying parts off). With the G471 Releasomers™ XK-22LV.5, we apply a coat after the mold is cleaned and sealed. After that we have made as many as 10 or more parts that FALL OFF of the mold, before applying another coat. It's definitely making crush core a lot easier! We definitely like doing business with Stoner, Inc. You guys have supplied us with great products, and really helped us to find what we need with the samples and customer support.

G471 Releasomers™ XK-22LV.5 is a unique, highly effective semi-permanent mold release, representing a significant step forward in release technology for the composite industry. It combines fast cure with outstanding chemical and abrasion resistance. It gives a smooth, continuous film with unmatched adhesion to the mold.

#### G471 Releasomers™ XK-22GLV.5 ADVANTAGES:

- Non-silicone, non-contaminating release surface.
- Operates easily above 850°F.
- Tough, abrasion resistant film.
- Cures at ambient temperatures.
- Excellent adhesion to mold surfaces.
- Can be applied by wiping or brushing on.
- No need to wipe off after applying.
- Stable resin solution - good shelf life.



Item # G471



Stoner XK-22LV.5 keeps molds cleaner longer.

#### This molder switched to XK-22GLV.5 because:

- Using G471 Releasomers™ XK-22LV.5 the parts would fall off the mold compared to other release parts need pried and scrapped from mold.
- Made parts easy to release with multiple releases pre single application of G471 Releasomers™ XK-22LV.5 .
- Stoner product specialist were very helpful in finding the right product for our process.

This easy-to-use Stoner product help save time by releasing parts easier with fewer applications needed be reapply release agent.

G471 Releasomers™ XK-22LV.5 is available in 1-gallon, 5-gallon pails and 55-gallon drum MTO.

[StonerMolding.com](http://StonerMolding.com)

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