Stoner Molding Solutions®
You Mold It. We Release It.®

G480 RR 1381

Water-Based Release System



Product Description

Stoner® G480 RR 1381 is a silicone polymer release emulsion that gives outstanding results for tire release applications. RR 1381 WBA helps reduce rust and corrosion in steel molds.

G480 RR 1381 ADVANTAGES:

- No transfer -- post-finishing problems virtually eliminated.
- No knit lines, cracks, or splits -- low scrap rate.
- Very low build-up -- more production time between mold cleanings.

Uses

Stoner® G480 RR 1381 is for application to mold surfaces above 212°F at the time of application:

- Plastics
- Rubber
- Metal

Directions for Use

Recommended Procedure

RR 1381 WBA can best be applied by using a fine mist spray. Clean, rinse, and dry mold thoroughly. Apply three light coats of RR 1381 WBA at molding temperature. Allow 5 minutes between coats. Repeat as needed, using one1 light coat, normally at break time.

Storage and Handling

Store below 90°F and KEEP FROM FREEZING.

Packaging

Stoner® G480 RR 1381 is available in:

- 5-gallon pails — Part # G480PL
- 55-gallon pails — Part # G480DR

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerMolding.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.