

**Stoner** Molding  
Solutions®  
You Mold It. We Release It.™

# G483 XC-33 Fluorochemical

## Water-Based Release System



### Product Description

**Stoner® G483 XC-33 Fluorochemical** is a semi-permanent, non-silicone release designed to exhibit outstanding release characteristics with no transfer. XC-33 Release Agent is supplied as a water dilutable emulsion which allows for a thin, uniform release film to be deposited on a wide variety of substrates. This low-odor release is ideal for compression molded silicone rubber and more.

#### G483 XC-33 Fluorochemical ADVANTAGES:

- Saves time – lets you remove molded parts from molds quickly and easily.
- Consistently clean releases produce less scrap and greater first quality output.
- Low build-up for more parts between mold cleanings.
- May be diluted with water for maximum cost efficiency.
- Safe for your workers and end-users, XC-33 is listed under FDA Sec. 21 CFR 176.170 (a)(5) – safe for use in selected food contact items and non-hazardous for shipping.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

### Uses

**Stoner® G483 XC-33 Fluorochemical** is non-transferring water based mold coating for:

- Plastics
- Metal
- Rubber

### Directions for Use

#### **Recommended Procedure**

Clean, rinse, and dry mold thoroughly. Brush, wipe, dip or preferably spray a fine mist coat on mold surface. Reapply a coat, as needed when molds begin to stick.

### Storage and Handling

Store below 90°F and KEEP FROM FREEZING.

### Packaging

**Stoner® G483 XC-33 Fluorochemical** is available in:

- 5-gallon pails Part # G483PL
- 55-gallon pails Part # G483DR

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: [CustomerService@StonerMolding.com](mailto:CustomerService@StonerMolding.com)

Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**StonerMolding.com**

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in USA