

Stoner Molding Solutions®
You Mold It. We Release It.™

M205

Heavy Duty Silicone Mold Release



Product Description

Stoner® M205 Silicone Mold Release is specially formulated as a food grade release agent and anti-stick lubricant for molded materials such as plastics, rubber, waxes, and similar materials. Dries quickly after applying to the mold. Provides fast, easy part removal from molds and multiple part releases per application. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and extrusion molding.

M205 Silicone Mold Release ADVANTAGES:

- Heavy duty mold release for difficult parts
- Saves time by allowing molded parts to be removed quickly and easily from molds.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- The silicone in M205 meets FDA regulation 21 CFR 181.28 as a release agent in the manufacture of food contacting materials.
- Colorless and non-staining.

Uses

Stoner® M205 Silicone Mold Release is a Food Grade release agent and anti-stick lubricant for molded materials:

- Plastics
- Waxes
- Rubber

Directions for Use

Recommended Procedure

Stoner® M205 Silicone Mold Release This material is ready-to-use and requires no dilution. Best application is achieved by applying a thin coating using a spray system. Emptied container retains vapor and product residue. Do not reuse this container.

Storage and Handling

Storage: Keep container tightly closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition. Empty container may contain residues which are hazardous.

Handling: Do not use near ignition sources. Avoid prolonged or repeated contact with skin.

Packaging

Stoner® M205 Silicone Mold Release is available in:

- 5 Gallon Part # M205PLSTON01
- 55 Gallon Part # M205DRSTON01

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: CustomerService@StonerMolding.com

Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

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Made in USA