

Stoner Molding
Solutions®
You Mold It. We Release It.®

Stoner® M313 Release and Paint™



Product Description

Stoner® M313 Release & Paint™ is specially formulated as a paintable release agent and anti-stick lubricant for molded materials such as plastics, rubber, waxes, and similar materials. Allows molded parts to be painted, plated, hotstamped, adhesive bonded, labelled, or otherwise decorated. Provides a long lasting anti-stick film for fast, easy part removal from molds and multiple part releases per application. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and extrusion molding. Economical - a light coating produces best results.

M313 Release & Paint™ ADVANTAGES:

- Saves time by allowing molded parts to be removed quickly and easily from molds.
- Allows molded parts to be painted, hotstamped, or otherwise decorated.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.
- UL Recognized

Uses

Stoner® M313 Release & Paint™ is a paintable release agent and anti-stick lubricant for molded these materials:

- Plastics
- Rubber
- Waxes

Directions for Use

Recommended Procedure

Mix Well Before Using. This material is premixed and requires no dilution. Best application is achieved by applying a thin coating using a spray system to apply a thin mist coating on mold surface.

Storage and Handling

All 5 gallon and larger containers should be grounded and/or bonded when material is transferred. Do not use near ignition sources. Avoid prolonged or repeated contact with skin or repeated breathing of vapor. Use with adequate ventilation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Storage: Keep container tightly closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition.

Packaging

Stoner® M313 Release & Paint™ is available in:

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|-----------------------------|---------------|
| • 5-gallon pail | Part # M313PL |
| • 55-gallon drum | Part # M313DR |
| • 12-can case of 12 oz cans | Part # E313 |
| • 37 pound Giant Aerosol | Part # E713 |

Water Based

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|-----------------------------------|-------------|
| • 5-gallon pails & 55-gallon drum | Part # P313 |
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Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerMolding.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

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Made
in USA