

Stoner Molding Solutions®
You Mold It. We Release It.™

Stoner® M408

Dry Film Mold Release™



Product Description

Stoner® M408 Dry Film Release™ is an extremely versatile, paintable release agent and anti-stick lubricant for molded materials such as plastics, rubber, composites, and similar materials. This dry, anti-stick surface coating provides fast, easy part removal from molds and multiple part releases per application. M408 contains no silicones, oils, or waxes and most molded parts do not require cleaning prior to painting, hotstamping, plating, or similar decorating. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and layup molding.

M408 Dry Film Release™ ADVANTAGES:

- Saves time - lets parts release quickly and easily from molds.
- Allows molded parts to be painted, hotstamped, or otherwise decorated.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

Uses

Stoner® M408 Dry Film Release™ is a paintable release agent and anti-stick lubricant for molded these materials:

- Plastics
- Rubber
- Composites

Directions for Use

Recommended Procedure

Mix Well Before Using. This material is premixed and requires no dilution. Best application is achieved by applying a thin coating using a spray system to apply a thin mist coating on mold surface.

Storage and Handling

All 5 gallon and larger containers should be grounded and/or bonded when material is transferred. Do not use near ignition sources. Avoid prolonged or repeated contact with skin or repeated breathing of vapor. Use with adequate ventilation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Storage: Keep container tightly closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition.

Packaging

Stoner® M408 Dry Film Release™ is available in:

- 5-gallon pails Part # M408PL
- 12 can case of 12 oz cans Part # E408

Water Based

- 5-gallon pails & 55-gallon drum Part # P404

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: CustomerService@StonerMolding.com

Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

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Made in USA