

**Stoner** Molding Solutions®  
You Mold It. We Release It.™

# Stoner® M480

## Polyurethane Mold Release™



### Product Description

**Stoner® M480 Mold Release** is anti-stick coating for polyurethanes and similar materials. Simply spray on to let parts release quickly and easily. Non-CFC.

#### M480 Mold Release ADVANTAGES:

- Saves time - lets parts release quickly and easily from molds.
- Non-CFC.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- Colorless and non-staining.

### Uses

**Stoner® M480 Mold Release** is a release agent and anti-stick lubricant for molded these materials:

- Plastics
- Composites
- Rubber
- Polyurethane

### Directions for Use

#### Recommended Procedure

Mix Well Before Using. This material requires no dilution. Best application is achieved by applying a thin coating by wiping or brushing on surface. May be applied to warm or hot molds. Allow to air dry prior to molding. Do not reuse this container.

### Storage and Handling

**Handling:** Do not use near ignition sources. Avoid prolonged or repeated contact with skin.

**Storage:** Keep container tightly closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition. Empty container may contain residues which are hazardous..

### Packaging

**Stoner® M480 Mold Release** is available in:

- 5-gallon pails Part # M480PL

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355  
Email: [CustomerService@StonerMolding.com](mailto:CustomerService@StonerMolding.com)  
Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



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