

**MIRACLE GLOSS™**  
Professional Mold Release Since 1942

# MIRACLE GLOSS™ NO. 87

## High Temp Mold Release Paste Wax



### Product Description

**MIRACLE GLOSS™ NO. 87** High Temp Mold Release Paste Wax is a scientific blending of carnauba, synthetic waxes and thermo resins to provide consistent performance in high temperature molding.

#### MIRACLE GLOSS™ NO. 87 ADVANTAGES:

- High Temperature Molding.
- Ease of application and buffing.
- Creates a durable wax surface.
- Remains intact for multiple pulls.

### Uses

**MIRACLE GLOSS™ NO. 87** is used to release GRP, FRP, and other composite applications.

### Directions for Use

#### Recommended Procedure

1. For highest quality parts, proceed with progressive abrasives up to P2500 followed by Machine Cleaner, Machine Glaze, and MIRACLE GLOSS™ Mold Cleaner followed by one (1) or two (2) applications of MIRACLE GLOSS™ Mold Sealer.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of MIRACLE GLOSS™ NO. 87 High Temp Mold Release Wax allowing each coat to haze up before wiping off with a micro fiber towel. The sooner the wax is removed after hazing the easier it is to remove.
4. Allow 15-30 minutes between applications/coats.
5. If MIRACLE GLOSS™ NO. 87 High Temp Mold Release Wax is being used on a new mold or plug, it is recommended that PVA be used over the MIRACLE GLOSS™ NO. 87 High Temp Mold Release for the first one (1) or two (2) molding cycles.

6. After the first two (2) molding cycles, apply one (1) more coat of MIRACLE GLOSS™ NO. 87 High Temp Mold Release Wax. Under optimal conditions it is now possible to achieve multiple releases before a new application of MIRACLE GLOSS™ NO. 87 High Temp Mold Release Wax is required.

### Precautions

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents or container in accordance with applicable local regulations. **KEEP OUT OF REACH OF CHILDREN.**

### First Aid

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

### Storage and Handling

This product contains flammable solvents. Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture. **DO NOT ALLOW TO FREEZE.**

### Packaging

**NO. 87** is available in 311 gram cans, 12 cans per case:

- MIRACLE GLOSS™ NO. 87  
Part # M8711CSXXXX1

### Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355  
Email: [CustomerService@StonerMolding.com](mailto:CustomerService@StonerMolding.com)  
Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**StonerMolding.com**

1070 Robert Fulton Hwy. • Quarryville, PA 17566 • 1-800-227-5538 • 1-717-786-7355

Made  
in USA