

MIRACLE GLOSS™
Professional Mold Release Since 1942

MIRACLE GLOSS™ NO. 88

Universal Mold Release Paste Wax



Product Description

MIRACLE GLOSS™ NO. 88 Universal Mold Release Paste Wax is an extremely durable, high gloss mold release wax that works equally well on tooling, new molds and cured production molds. Exceptionally easy to apply and wipe off.

MIRACLE GLOSS™ NO. 88 ADVANTAGES:

- Ease of application and buffing.
- Creates a durable wax surface.
- Remains intact for multiple pulls.

Uses

MIRACLE GLOSS™ NO. 88 is used to release GRP, FRP, and other composite applications.

Directions for Use

Recommended Procedure

1. For highest quality parts, proceed with progressive abrasives up to P2500 followed by Machine Cleaner, Machine Glaze, and MIRACLE GLOSS™ Mold Cleaner followed by one (1) or two (2) applications of MIRACLE GLOSS™ Mold Sealer.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of MIRACLE GLOSS™ NO. 88 Universal Mold Release Wax allowing each coat to haze up before wiping off with a micro fiber towel. The sooner the wax is removed after hazing the easier it is to remove.
4. Allow 15-30 minutes between applications/coats.
5. If MIRACLE GLOSS™ NO. 88 Universal Mold Release Wax is being used on a new mold or plug, it is recommended that PVA be used over the MIRACLE GLOSS™ NO. 88 Universal Mold Release for the first one (1) or two (2) molding cycles.

6. After the first two (2) molding cycles, apply one (1) more coat of MIRACLE GLOSS™ NO. 88 Universal Mold Release Wax. Under optimal conditions it is now possible to achieve multiple releases before a new application of MIRACLE GLOSS™ NO. 88 Universal Mold Release Wax is required.

Precautions

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents or container in accordance with applicable local regulations. **KEEP OUT OF REACH OF CHILDREN.**

First Aid

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

Storage and Handling

This product contains flammable solvents. Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture. **DO NOT ALLOW TO FREEZE.**

Packaging

NO. 88 is available in 311 gram cans, 12 cans per case:

- MIRACLE GLOSS™ NO. 88
Part # M8811CSXXX1

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerMolding.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

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in USA