

Stoner Molding Solutions®
You Mold It. We Release It.™

P229 PolyIso™ Release



Product Description

Stoner® P229 PolyIso™ Release is a water-based emulsion designed as a polyurethane release for hot mold applications. When applied to a mold, Stoner® P229 leaves a thin layer of release agent which is highly effective for TDI and MDI cast urethane. Stoner® P229 is an excellent alternative where solvent-based mold releases cannot be used safely.

Stoner® P229 is a concentrated formula optimized to release polyisocyanurate insulation. The 1/20 dilutable formula eliminates the need for edge trim.

Uses

Stoner® P229 is used to release polyurethane, rubber, and epoxy from molds where parts will not require post finishing.

Directions for Use

Stoner® P229 should be applied by spraying, wiping, or brushing on to heated molds. Best results are achieved with thin, even coverage. To prevent marks on finished parts, drips or runs should be avoided. Several light coats may be applied for a higher slip. Stoner® P229 is ready for molding when the water has evaporated. For maximum performance, apply Stoner® P229 after each molding cycle.

Storage and Handling

Stoner® P229 should be stored in a cool, dry, well ventilated area. Do not expose to freezing temperatures. If product is frozen, it will no longer function as intended and should be replaced.

Containers in use should be agitated before use and often during use. Drums will require a low rpm agitator to prevent phase separation in the storage container. Breathing vapors should be avoided. If spraying, care should be taken to avoid inhaling mist or vapors, just as sprayed paint inhalation should be avoided.

Packaging

Stoner® P229 PolyIso™ Release is available in:

- 5-gallon pail Part # P229PLSTON01
- 55-gallon drum Part # P229DRSTON01

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: CustomerService@StonerMolding.com

Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



StonerMolding.com

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in USA