

**Stoner** Molding  
Solutions®  
You Mold It. We Release It.®

# Stoner® S206 Silicone Mold Release™



## Product Description

**Stoner® S206 Silicone Mold Release™** is specially formulated as a food grade release agent and anti-stick lubricant for molded materials such as plastics, rubber, waxes, and similar materials. Provides fast, easy part removal from molds and multiple part releases per application. Improves molding efficiency in many processes including injection, compression, transfer, vacuum form, pour cast, die cast, and extrusion molding.

### S206 Silicone Mold Release™ ADVANTAGES:

- Saves time by allowing molded parts to be removed quickly and easily from molds.
- Improves part appearance and reduces defects caused by sticking.
- Formulated to provide high levels of user and environmental safety.
- Contains no chlorinated solvents such as 1,1,1 trichloroethane or methylene chloride.
- The silicone in S206 meets FDA regulation 21 CFR 181.28 as a release agent in the manufacture of food contacting materials.
- Colorless and non-staining.

## Uses

**Stoner® S206 Silicone Mold Release™** is a grade release agent and anti-stick lubricant for molded materials:

- Plastics
- Waxes
- Rubber

## Directions for Use

### Recommended Procedure

Shake well. Hold can 10 to 12 inches from mold surface. Apply a thin mist coating on mold surface for best results.

## Storage and Handling

Do not puncture or incinerate container. Do not expose container to heat or store at temperatures above 120 °F. Keep container away from and do not use near sparks, open flame, heated surfaces, or other ignition sources.

## Packaging

**Stoner® S206 Silicone Mold Release™** is available in:

- 12-can case of 12 oz cans  
Part # S206
- 5-gallon pails & 55-gallon drum  
Part # M203 (Solvent Based)
- 5-gallon pails & 55-gallon drum  
Part # P203 (Water Based)
- 37-pound Giant Aerosol  
Part # E606

## Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355

Email: [CustomerService@StonerMolding.com](mailto:CustomerService@StonerMolding.com)

Visit: [StonerMolding.com](http://StonerMolding.com)

**NO RISK GUARANTEE.** Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



**StonerMolding.com**

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Made  
in USA