



Product Description

TraSys® WB400 RotoFlow® is a concentrated water-based mold coating that facilitates the flow of polyolefin and nylon resin into hard-to-fill areas of rotational molds. **WB400** helps fill in voids around inserts, tight radii, threads, and deep cavities.

WB400 RotoFlow® prevents pinholes on the surface of rotomolded polyolefin, nylon and crosslinked parts. It prevents bridging, thinning, blowholes, and static lines.

TraSys® WB400 RotoFlow® ADVANTAGES:

- Improves the quality and consistency of rotomolded polyolefin, nylon, and crosslinked parts.
- Prevents pinholes, voids, and blowholes.
- Improves the appearance and operational performance of threads.
- Increases the strength of inserts.
- Reduces scrap and increases productivity.
- Water-based low VOC formula.
- Contains no CFC or HCFC propellants or solvents.

Uses

TraSys® WB400 RotoFlow® facilitates the flow of polyolefin and nylon resin into hard-to-fill areas of rotational molds. RotoFlow prevents voids around inserts, tight radii, threads, and deep cavities.

Directions for Use

Recommended Procedure

Mix well and dilute with water to desired ratio. Spray directly onto the internal mold surface, in the hard-to-form, problematic areas of the molded part. Warmer mold surfaces (45°C minimum) will allow the water in **RotoFlow® WB400** to dissipate before loading your resin material charge. To prevent premature erosion of **RotoFlow® WB400** on the mold surface, slow your machine's arm speed during the preheating phase.

Storage and Handling

The bulk liquid (WB400GL) is Freeze Thaw Stable. Keep container tightly closed when not in use. Keep the aerosol spray away from heat/sparks/open flames/hot surfaces. – No smoking. Do not spray on an open flame or other ignition source. Contains gas under pressure; may explode if heated. Pressurized container: Do not pierce or burn, even after use. Store in a well-ventilated place. Do not expose to temperatures exceeding 50 °C/122 °F.

Packaging

TraSys® WB400 RotoFlow® is available in:

- 1 gallon bottle Part # TRA400GLXXX1
- 12 can case of 13 oz cans Part # WB400

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
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NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.

