

Safety Data Sheet

XK-22 LV.1/G472 Releasomers Mold Release

Stoner

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1. IDENTIFICATION

Stoner Incorporated
1070 Robert Fulton Hwy.
Quarryville, PA 17566
1-800-227-5538

Product Name: Releasomers Mold Release
Product Code: XK-22 LV.1/G472
Product Use: Mold Release
24-hour emergency phone: 1-800-424-9300 [CHEMTREC]

2. HAZARD IDENTIFICATION

POTENTIAL HEALTH EFFECTS

Classification of the chemical in accordance with paragraph (d) of §1910.1200;

GHS Hazard Symbols



GHS Classification

Aspiration Hazard Category 1
Flammable Liquid Category 2
Serious Eye Damage/Eye Irritation Category 2A
Specific Target Organ Systemic Toxicity (STOT) - Single Exposure Category 3

Signal Word

Danger

Hazard Statements

Highly flammable liquid and vapour.
May be fatal if swallowed and enters airways.
Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
P241 - Use explosion-proof electrical, ventilating and lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301+P310 - If swallowed: Immediately call a poison center, doctor or medical center.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 - Call a poison center, doctor or medical center if you feel unwell.
Do NOT induce vomiting.
If eye irritation persists: Get medical advice/attention.
P370+P378 - In case of fire: Use proper media to extinguish.

Storage

Keep container tightly closed.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulation for hazardous wastes.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>COMPONENT</u>	<u>CAS #</u>	<u>Percent</u>
Aliphatic hydrocarbon	64742-48-9	60 - 80
Ester	108-21-4	1-20
Release resin	90387-00-1	1-20

HMIS® III* HAZARDOUS WARNINGS:

Health: 1	Flammability: 3	Physical: 0	Personal Protective Equipment:	See Section 8
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* See www.paint.org/hmis or call the ACA at 1 (202) 462-6272 for more information on this current rating system.

4. FIRST AID MEASURES

Eyes:	Immediately flush eyes gently with plenty of water for at least 15 minutes while holding eyelids apart. If symptoms persist or there is visual difficulty, seek medical attention.
Skin Contact:	In case of contact, immediately wash contaminated area with plenty of water for at least 15 minutes. Seek medical attention if symptoms persist. Wash clothing before reuse.
Ingestion:	Do not induce vomiting. Aspiration into the lungs can cause serious damage. Contact a physician, medical facility, or poison control center immediately. If vomiting occurs spontaneously, keep head below hips to prevent aspiration of liquid into lungs.
Inhalation:	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek immediate medical attention. Continue your efforts until help arrives or the victim starts to breathe on his own. Do not leave victim alone.

NOTES TO PHYSICIAN:

This material is an aspiration hazard. Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: skin; lung (for example, asthma-like conditions); liver;

5. FIRE FIGHTING MEASURES

Fire and/or Explosion Hazards:	This product contains a component(s) that is considered a flammable liquid, which has vapors that are heavier than air and may travel along the ground or be moved by ventilation and ignited by heat, pilot lights, or other flames and ignition sources at locations distant from the material's handling point. "Empty" containers retain product residue and can be dangerous.
Fire Fighting Instructions:	Use CO ₂ , foam or dry chemical. Do not direct a solid stream of water or foam into hot burning pools, this may cause frothing and increase fire intensity. Fire fighters should wear normal protective equipment and positive-pressure self-contained breathing apparatus. Apply water from a safe distance to cool container and protect surrounding area. Water is generally not effective and may spread fire; however, water spray may be used from a safe distance to cool closed containers and protect surrounding area.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Ventilate contaminated area. Remove all sources of ignition. Wear appropriate personal protective equipment (PPE). Stop or reduce discharge if it can be done safely. Avoid run-off into storm sewers and ditches which may lead to natural waterways. Clean up with absorbent material. Place absorbent materials into container and close it tightly. Dispose of container properly. If runoff occurs, notify authorities as required.

7. HANDLING AND STORAGE

Handling:	All 5 gallon and larger containers should be grounded and/or bonded when material is transferred. Do not use near ignition sources. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition; they may explode and cause injury or death. Normal precautions common to safe manufacturing practice should be followed in handling and storage. This material can be harmful or irritating. Avoid prolonged or repeated contact with skin. Avoid prolonged or repeated breathing of vapor. Use with adequate ventilation.
Storage:	Keep container tightly closed when not in use. Store in a cool, dry, well ventilated area away from all sources of ignition. Empty container may contain residues which are hazardous. Normal precautions common to safe manufacturing practice should be followed in handling and storage.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls:	Ventilation should be adequate to prevent exposures above the limits indicated below in this section of the SDS (from known, suspected or apparent adverse effects).
Eye Protection:	Wear chemically resistant safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid or airborne material. Have an eye wash station available.
Skin Protection:	The use of chemically resistant gloves is recommended if there is any possibility of prolonged or repeated liquid contact with skin.
Respiratory Protection:	A supplied air respirator should be used if ventilation is not sufficient to maintain exposure limits. Use NIOSH approved respirator where there is likelihood of inhalation of the product mist, spray or aerosol.

<u>COMPONENT</u>	<u>CAS #</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Aliphatic hydrocarbon	64742-48-9	Not established	Not established	196 ppm mfr. recommend
Ester	108-21-4	100 ppm TWA	250 ppm	Not established
Release resin	90387-00-1	Not established	Not established	Not established

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Bulk liquid	Lower Flammability Limit (%):	0.7
Appearance:	Clear Colorless	Upper Flammability Limit (%):	8
Odor:	Petroleum solvent Mild Ammonia	Vapor Pressure (PSIG @ 70°F):	No data available
Odor Threshold:	Mild	Vapor Density [air = 1]:	>1
pH:	Not applicable	Relative Density (H2O=1):	0.75
Melting/Freezing Point (°F):	No data available	Solubility in Water:	Not determined
Boiling Point (°F):	No data available	Partial Coefficient: n-octanol/water:	No data available
Flash Point (°F PMCC):	35.6	Autoignition Temperature (°F):	689
Evaporation Rate:	Not determined	Decomposition Temperature (°F):	No data available
Flammability (solid, gas):	No data available	Viscosity, dynamic (cSt):	No data available
Percent VOCs (%):	80-100		

10. STABILITY AND REACTION

Chemical Stability:	Stable.
Conditions to Avoid:	Avoid contact with: Strong oxidizing agents. Ignition sources such as open flames, sparks, static discharges or glowing metal surfaces. Strong bases.
Decomposition Products:	Burning can produce the following combustion products: Carbon dioxide and carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Reproductive & Developmental Toxicity:	No data available.
IARC Carcinogen Designation:	No data available

Ingredient	CAS #	Toxicological Data
Ester	108-21-4	DERMAL LD50 Rabbit 20 ml/kg ORAL LD50 Rat 6750 mg/kg ORAL LD50 Rabbit 6946 mg/kg INHALATION LC50 Rat 50600 MG/M3

12. ECOLOGICAL INFORMATION

Ecological Toxicity:	May cause long-term adverse effects in the aquatic environment.
Mobility:	No data available
Degradability:	This product is expected to be inherently biodegradable.

Ingredient	CAS #	Toxicological Data
Aliphatic hydrocarbon	64742-48-9	LLO- 96HR Rainbow Trout 1000 mg/L ELO- 48HR Daphnia < 1000 mg/L ELO-72HR Algae 1000 mg/L
Ester	108-21-4	Aquatic LC50 (48h) Golden Orfe = 265 mg/L 48HR EC50 Daphnia = 110 mg/L 72HR EC50 Algae = 370 mg/L

13. DISPOSAL CONSIDERATIONS

Disposal : Dispose according to Federal, State and local regulations.

14. TRANSPORTATION INFORMATION

Agency	UN Number	Proper Shipping name	Hazard Class	Packing Group
DOT	UN1866	Resin Solutions	3	II
IATA	UN1866	Resin Solutions	3	II
IMDG	UN1866	Resin Solutions	3	II

15. REGULATORY INFORMATION

Warning: This product contains the following chemicals that are subject to reporting requirements for the following regulatory bodies listed below:

COMPONENT	CAS #	% BY WEIGHT	Regulatory Body
No components listed in this section.			
SARA Section 313			

Toxic Substances Control Act

All components of this product are listed on the TSCA inventory.

California Prop 65

This product contains no California Proposition 65 ingredients that cause cancer, birth defects or other reproductive harm.

16. OTHER INFORMATION

Other Information : SDS Prepared by L. Dean Swartz, SDS Coordinator

Version Date: 07/27/2021

This information contained in this SDS is believed to be accurate as of the version date, but is not warranted to be. Since the use of this information and the conditions of use of this product are not within the control of Stoner Inc, it is the user's obligation to determine the conditions of safe use.